



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE117-12140W5-1-3

Job Sheet 203730



Part No: RBE117-12140W5-1-3

Job Qty: 4 pcs

Part Name: Puller Stud



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/26/19

Job Tracking No:

Due Date: 1/17/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE117-12140W5-1 Rev.1 IPP Rev. A 19.11.20 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	SL-154 - 1	4 pcs	1/17/20	1/17/20	1.00	0.40	SL-154 - 1		JB 19-12-15
110	QC 2	4 pcs	1/17/20	1/17/20	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		JB 19-12-15
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

DART AEROSPACE LTD.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 (613) 632-5200
Email: sales@dartaero.com
www.dartaero.com



Container No: S240386

Part: RBE117 - 12140W5 - 3

Job No: 203730

Serial No/Batch: S240386

Revision: 1

Inspector:

Evn Date:

DAS
62
9-89

DAS
62
9-89

9/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

120 QC 8	4 pcs	1/17/20	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
130 Packaging 3-1 - Stock - B4B	4 pcs	1/17/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
140 QC 21 - SA	4 pcs	1/17/20	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	

A. 19-12-15

ER

DAS

21

9-00

DEC 16 2019

Part Op 100 - 1-Machine as per folio FD 112

FOLIO REV: AA

DWG REV: 1

2-Debur

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Identify as per dwg & Stock Location: WARB06

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018R0.313	1018-1025 Round Bar .313	.8400 ft (.21 ea)	100-SL-154 - 1	S214486
				S203776

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-SL-154 - 1	M1018R0.313	1	26	0

Part Specifications

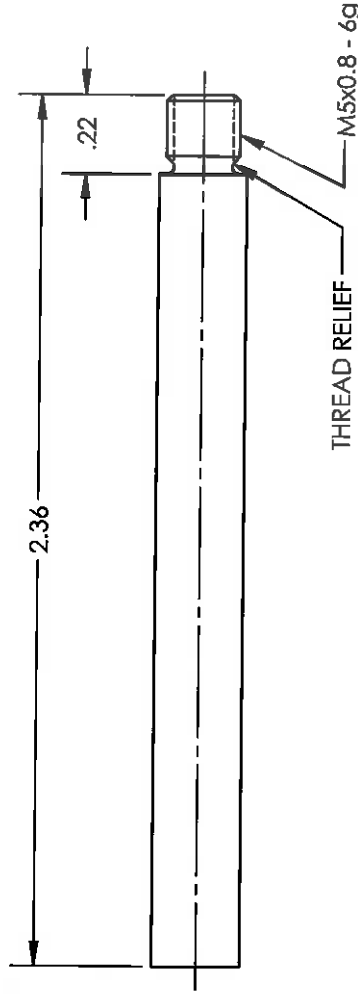
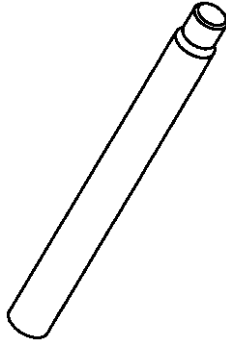
Specifications could not be found.

Plex 11/26/19 12:54 PM Dart.lajeunesse.marie

This drawing, specifications, and concepts contained here in are the sole property of DART Aerospace, and may not be reproduced or used in any fashion without the prior written permission of DART Aerospace Eugene, OR.

REV	ECR	DESCRIPTION	REVISIONS
-----	-----	-------------	-----------

DATE	INITIAL	APPROVED
------	---------	----------



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 203730 MC
19-11-26

DART
AEROSPACE

PULLER

TITLE	REV
DWG NO.	1
MAT'L 1018/1020 CR	RBE117-12140W5-3
HEAT TREAT	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
FINISH SEE -1	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
DRAWN BY: DD 06/26/2017	.X ± .1 SURFACES = 125
CHECKED: RJC 06/26/2017	1. BREAK ALL SHARP EDGES
OPPS APPR: AA 06/26/2017	.015 x 45° OR .015R
QA APPR: JL 06/28/2017	2. DIMENSIONAL LIMITS APPLY
APPROVED: JAG 07/12/2017	3. AFTER PLATING
SCALE 2:1	DATE 6/26/2017
	USED ON MODEL
	EC145, EC645, H145, H145M
	SHEET 3 OF 4

③

PULLER STUD

